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**1503 4 Tec  
Engine Shop  
Manual**

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tec engine shop  
manual that you

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engine shop

manual

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**4 tec engine**

**shop manual** what

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## 1503 4 Tec

### Engine Shop

---

4-Tec Rebuild

---

Sea-Doo 4-tec

Engine Block

Retrofitted How

To: Sea-Doo

4-TEC Engine

Valve

Replacement

(Part 2 of 2)

*How To: Sea-Doo*

*4-TEC Engine*

*Valve*

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1503 4 Tec

(Part 1 of 2)

~~Sea Doo 4 tec~~

~~oil system~~ **Sea**

**Doo Jet Ski**

**Supercharger**

**Failure**

**Aftermath Part 3**

**of 4: Crankcase**

**Reassembly**

~~Seadoo Rotax~~

~~4 Tec Engine~~

~~Rebuild 350+Hp~~

~~How To seadoo 4~~

~~tec~~ Sea Doo Jet

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## 1503 4 Tec

Ski Supercharger  
Failure

Aftermath Part 4  
of 4: Cylinder  
Head Reassembly

*2005 Jetski*

*Rotax® 4-TEC®*

*1503 GTX 155 HP*

*For sale [www.miamijetski.com](http://www.miamijetski.com)*

~~How to Rebuild a~~  
~~4-TEC Jet Ski~~  
~~Supercharger (on~~  
~~a 2005 Sea Doo~~



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~~GTX 185) SeaDoo~~

~~GTX destroyed~~

*Sea-Doo Crank*

*Timing Plate*

*Retrofitting*

~~Seadoo 4 Tec Oil~~

~~Change SeaDoo~~

~~RXT260~~

~~ride.....it's su~~

~~percharged!...an~~

~~d redonkulous!~~

Seadoo RXP 05'

Water In Motor

2007 Sea-doo RXT

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## 1503 4 Tec

215 4-TEC Engine

Removal Time-

lapse Seadoo

*4TEC Spark Plug*

*Change*

---

Rotax gearbox

\u0026 water

pump teardown -

EDGE STi engine

build prep 1of2

---

Unboxing RXP-X

Seadoo Motor2002

*SeaDoo GTX: 4*

*tec won't start*

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Seadoo 717

Engine Rebuild

~~How To Rebuild~~

~~the Oil Pumps On~~

~~Your Sea Doo~~

~~Personal~~

~~Watercraft Jet~~

~~Ski~~ How to

Winterize Your

Sea Doo 4-TEC

Jet Ski Personal

Watercraft

Seadoo Wake GTX

Rotax Engine

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## 1503 4 Tec

Build small

size.mov Sea Doo

Jet Ski

Supercharger

Failure

Aftermath Part 2

of 4 *Setting up*

*timing on a*

*seadoo 1503 4tec*

~~Sea Doo Jet Ski~~

~~Supercharger~~

~~Failure~~

~~Aftermath Part 1~~

~~of 4 Seadoo~~

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## 1503 4 Tec

*4-tec Camshaft*

*Timing Sea Doo*

Rotax 4tec 1503

Lost thrust

washer Causing

Havoc **1503 4 Tec**

**Engine Shop**

INTRODUCTION

INTRODUCTION

GENERAL

INFORMATION This

ENGINE SHOP

MANUAL covers

the Rotax 1503

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## 1503 4 Tec

4-TEC engine. It should be used in conjunction with the appropriate VEHICLE SHOP MANU- The information and component/system descriptions contained in this manual are correct at time of writing.

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Engine Shop

**SEADOO ROTAX**

**1503 4-TEC 2005**

**ENGINE SHOP**

**MANUAL Pdf . . .**

Seadoo 2005

Rotax 1503 4-Tec

Engine Shop

Service Manual

219100214

Factory OEM.

\$26.96 + \$5.95

shipping . 1998

SeaDoo GS, GSX

*Page 15/48*

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Limited, Shop

GTS, GTI, GTX

Limited, SPX, XP

Shop Manual

219-100-068.

\$30.31. \$37.89 +

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2002 SeaDoo

Genuine Utopia

Shop Manual

219-100-135.

\$20.71. \$25.89

**2005 SeaDoo**

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**Rotax 1503 4/Tec  
Engine Shop  
Manual 219-100**

...

2005 SEA DOO  
WATERCRAFT ROTAX  
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offers. 2005 SEA

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DOO WATERCRAFT  
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Print SeaDoo  
Rotax 1503 4-Tec  
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Manual . SeaDoo  
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## 1503 4 Tec

2005: Engine

Shop Manual |

Brand: SeaDoo |

Category: Engine

| Size: 20.56 MB

| Pages: 124

**Download SeaDoo  
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SeaDoo ROTAX

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## 1503 4 Tec

Engine MAIN MENU

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ENGINES (1503

4-TEC) 01 - Leak

Test 02 - Intake

Manifold And

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- PTO Housing

And Magneto 04 -

Lubrication

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System 05 –

Cooling System

06 – Cylinder

Head 07 –

Cylinder Block

08 – Technical

Specifications

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**Engine Engine**

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Description This

Official 2005

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Sea Doo Rotax

1503 4-Tec

Engine Shop

Manual provides  
detailed service  
information,  
step-by-step  
repair  
instruction and  
maintenance  
specifications  
for engine,  
watercraft and  
sport boat 2005

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## 1503 4 Tec

rotax 1503 4-tec  
engines. Note  
this is the  
Engine Manual  
only, use with  
219-100-211 to  
cover entire  
4-TEC Family  
PWC.

**2005 Sea Doo**

**Rotax 1503 4-Tec**

**Engine Shop**

**Manual**

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This workshop  
repair service  
manual PDF

download for the  
2005 Rotax® 1503  
4-TEC Sea-Doo

Personal

Watercraft (PWC)  
engines has been  
prepared as an  
aid to improve  
the quality of  
repairs by  
giving the



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## 1503 4 Tec

serviceman an

accurate

understanding of

the product and

by showing him

the correct way

to perform

repairs and make

judgements.

**Sea-Doo 1503**

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**ENGINES SHOP . . .**

Shop By. Make &  
Model. remove  
this selection  
remove all  
selections. shop  
by make & model.

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### 4-Tec Engine

Parts. Home /  
Manual  
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/ Engine Parts /  
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Parts; Sort By:

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> 1 2. Camshaft

Sea-Doo 4TEC.

Price: \$411.00

SKU #: 702SB109.

Chain Guide for

Sea-Doo Spark

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**4-Tec Engine**

**Parts:**

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500 engines a  
year we are one  
of the largest  
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engine suppliers  
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needs. We carry  
a full line of  
parts instock  
including

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WISECO, PRO-X,

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**Seadoo Engine  
Shop: Providing  
you with  
remanufactured**

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Service Manual.

\$23.84. \$35.06.

Free shipping .

WSM SeaDoo 1503

4-Tec Top End

Gasket Kit PWC

007-626-01 OE

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420890082.

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shipping . Sea-

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**Engine**

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SeaDoo ROTAX

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Engine.pdf. 2005

SeaDoo ROTAX

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engine specifica

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**Rotax Watercraft  
engines: service  
and shop manuals**

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Seadoo® "1503"

4-Tec Engines

2006-2016.

Guide, C630

Bronze.

Retainer, OEM

Replacement, HT

Steel

**PWC /**

**Snowmobile, BRP®**

**/ SeaDoo® /**

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### "1503 . . . Shop

Shop By Vehicle  
Manual

Choose your

ride: Choose

Year 2021 2020

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1992 1991 1990

1989 1988 1987

1986 1985 1984

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1977 1976 1975

1974 1973 1972

1971 1970 1969

1968 1967 1966

1965 1964 1963

1962 1961

**PWC Performance**

**Parts**

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## 1503 4 Tec

The new engine  
re-uses the  
260hp 1503 XHO  
Rotax 4-TEC,  
adds an upgraded  
intercooler  
(good news),  
high-flow head,  
and detuned ECU,  
leaving open  
some aftermarket  
possibilities  
here.

Bootastik's free

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the book..

**1503 Rotax 4 Tec**

**Engine - e13**

**Components**

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## 1503 4 Tec

Plus, the

Rotax(r) 1503 NA

Manual  
is the most

powerful,

naturally

aspirated

Rotax(r) engine

on a Sea-Doo

offering instant

acceleration for

instant

fun.-iTCTM

(Intelligent

Throttle



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Control) system:

Operating  
electronically,  
this advanced  
throttle system  
starts you in  
neutral for  
easier dockside  
starts.

**Factory Showroom**

**2018 Sea-Doo**

**GTI™ SE 130 |**

**Crossbay . . .**

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SeaDoo 4-TEC

1503 Engine

Crank Case

Cylinders GTX

LTD RXP RXT 155

185 215 #1

SeaDoo 4-TEC

1503 Engine

Crank Case

Cylinders GTX

LTD RXP RXT 155

185 215 #1 PWC

PARTS YARD This

Sea-Doo

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Block Ass'y is  
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### **Manual – Orris**

Engine &  
Drivetrain.

Engine(s) (std)

Twin 155 hp

4-TEC 1503,

4-stroke,

3-cylinders per

engine, 1,494 cc

Engine (Max) 310

hp @ 7,300 rpm

Oil Capacity.

0.92 gal. (3.5

l) per engine

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## 1503 4 Tec

Fuel Type. Gas

Fuel Tank

Capacity. 53

gal. (200.6 l)

Drive Type. Jet

Drive Impeller.

Stainless steel

Battery. 12V Jet

Pump. 6 1/8 in.

(15.56 cm)

Operational.

Storage

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