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How to read and set a torque wrench (ft-lb and Nm)Subaru Engine Building MasterClass ~~CONNECTING ROD TORQUE SPECS HYUNDAI ELANTRA TUCSON SONATA~~ 3.6L GM Engine Torque Specification/Sequence: Crankshaft Main Bearing Caps 3.6L GM Engine Torque Specification/Sequence: Crankshaft Rod Bearing Caps MAIN BEARING TORQUE SPECS SEQUENCE ON HYUNDAI ELANTRA TUCSON CRANKCASE TORQUE SPECS ~~How To Torque Small Engine Head Bolts Basic Pattern - u0026 Info on 3 Long Bolts~~ ~~How to Install Torque Angle Bolts - Engine Building 101~~ ~~AERA Super Webinar - Billy Godbold on Low Shock Valvetrain Technology~~ [Aera Engine Torque Specs](#) AERA Torque Specs. 500 Coventry Lane, Suite 180, Crystal Lake, IL 60014 Toll-free Technical Hotline: 1-888-324-2372 (1-88-TECH-AERA) 815-526-7600 fax 815-526-7601 email: info@aera.org • www.aera.org. Make Liter CID Engine Model Year Rod Torque Main Torque Cylinder Head Bolt Torque. ACURA 1.6 97 D16A1 86-89 23 FT/LBS 40 FT/LBS 22, 47 FT/LBS ACURA 1.7 104 B17A1 92-93 14,23 FT/LBS 56 FT/LBS 22,61 FT/LBS ACURA 1.8 112 B18A1 90-94 30 FT/LBS 56 FT/LBS 22,61 FT/LBS ACURA 1.8 110 B18B1 94-01 15,24 ...

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### Reference Materials - AERA

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engines, (i. e. GM uses 1.6L VIN 6) these engines that are manufactured by four different engine companies, Daewoo, Isuzu, Suzuki & Toyota. Others such as the Ford 5.0L VIN F have seven different records according to years used. Those different records are necessary as engine specifications or castings changed significantly

### Cylinder Head and Block Manual April 2006

Technical Resource Manual This manual was created from technical articles that were published in Engine Professional magazine. The AERA Technical Department reviewed the first 10 years of the magazine, selected articles they felt would be beneficial to the machine shop, and created this manual.

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### MAHLE Aftermarket North America | Torque Specifications

Engines. AERA Torque Specs 4 . Locate the specific engine desired . Correct torque specifications are shown in foot-pounds in bold type . Torque specifications are shown either as an exact figure, or a specific range . Follow any special instructions or multi-step directions carefully to assure correct

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© AERA Engine Builders Association. All rights reserved. Follow the detailed 9 steps below to correctly tighten the main bearing bolts using a 12MM socket wrench. 1. TORQUE ALL BOLTS IN SEQUENCE TO 26 FT/LBS 2. LOOSEN ALL BOLTS IN SEQUENCE 180 ° 3. TORQUE ALL BOLTS IN SEQUENCE TO 26 FT/LBS 4. LOOSEN 4 BOLTS IN SEQUENCE 180 ° 5.

### Main Bearing Installation for 2011 ... - Engine Professional

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