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and programming examples follow Fanuc's Custom Macro B language with reference to Fanuc 0i series controls. By the end of the book, you will be able to develop highly efficient programs that exploit the full potential of CNC machines. **COVERAGE INCLUDES:** Variables and expressions Types of variables--local, global, macro, and system variables Macro functions, including trigonometric, rounding, logical, and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry

'Janey is like a whirlwind of selflessness. A beautiful spirit in a beautiful country doing a beautiful thing. I encourage my children to be more 'Janey'. With more positive spirits like Janey, the world would be a better place.' - Ben Fogle In 2014 and in her mid-twenties, Janey Lowes had been a vet for just two years when she left her home in County Durham and went travelling. Visiting Sri Lanka, she was horrified to see the state of so many of the island's dogs, in particular the three million strays. Over 5,000 miles from home, Janey decided there and then that she was going to move to the island indefinitely and do everything within her power to help them. She raised £10,000 to get started, setting up a charity called WECare Worldwide, and began work. Frightened, determined and excited all at the same time, she found a local who was willing to work with her and began scouring the streets for dogs in need. Some she patched up as best she could at the roadside, others she brought back and treated in a make-shift surgery she had cobbled together in her new home. With very little equipment, she and her small team came up with new and ingenious ways to treat the animals. In this highly inspiring and heartfelt book full of challenges and adventure, Janey introduces us to her world and the tireless work she carries out. As she says, 'I feel as though all these dogs are my dogs and I have a responsibility to them.' In it, we meet many of the colourful characters who have come to offer help, along with innumerable street dogs who have suffered all sorts of trauma and injury, only to be scooped up by Janey and her team and saved.

Learn to design Home Plans in AutoCAD In this book, you will discover the process evolved in modeling a Home in AutoCAD from scratch to a completed two storied home. You will start by creating two-dimensional floor plans and elevations. Later, you will move on to 3D modeling and create exterior and interior walls, doors, balcony, windows, stairs, and railing. You will learn to create a roof on top of the home. You will add materials to the 3D model, create lights and cameras, and then render it. Also, you will learn to prepare the model for 3D printing.

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Introduction to AutoCAD Plant 3D 2021 is a learn-by-doing manual focused on the basics of AutoCAD Plant 3D. The book helps you to learn the process of creating projects in AutoCAD Plant 3D rather than learning specific tools and commands. It consists of sixteen tutorials, which help you to complete a project successfully. The topics explained in the plant design process are: - Creating Projects - Creating and Editing P&IDs - Managing Data - Generating Reports - Creating 3D Structures - Adding Equipment - Creating Piping - Validate Drawings - Creating Isometric Drawings - Creating Orthographic Drawing - Project Management, and - Printing and Publishing Drawings

Womens Liberation and the Sublime is a passionate report on the state of feminist thinking and practice after the linguistic turn. A critical assessment of masculinist notions of the sublime in modern and postmodern accounts grounds the author's positive and constructive recuperation of sublime experience in a feminist voice.

Many people think of Linux as a computer operating system, running on users' desktops and powering servers. But Linux can also be found inside many consumer electronics devices. Whether they're the brains of a cell phone, cable box, or exercise bike, embedded Linux systems blur the distinction between computer and device. Many makers love microcontroller platforms such as Arduino, but as the complexity increases in their projects, they need more power for applications, such as computer vision. The BeagleBone is an embedded Linux board for makers. It's got built-in networking, many inputs and outputs, and a fast processor to handle demanding tasks. This book introduces you to both the original BeagleBone and the new BeagleBone Black and gets you started with projects that take advantage of the board's processing power and its ability to interface with the outside world.

Fascination with quotidian experience in modern art, literature, and philosophy promotes ecstatic forms of reflection on the very structure of the everyday world. Gosetti-Ferencei examines the ways in which modern art and literature enable a study of how we experience quotidian life. She shows that modernism, while exhibiting many strands of development, can be understood by investigating how its attentions to perception and expectation, to the common quality of things, or to childhood play gives way to experiences of ecstasis—the stepping outside of the ordinary familiarity of the world. While phenomenology grounds this study (through Husserl, Heidegger, Merleau-Ponty, and Bachelard), what makes this book more than a treatise on phenomenological aesthetics is the way in which modernity itself is examined in its relation to the quotidian. Through the works of artists and writers such as Benjamin, Cézanne, Frost, Klee, Newman, Pollock, Ponge, Proust, Rilke, Robbe-Grillet, Rothko, Sartre, and Twombly, the world of quotidian life can be seen to harbor a latent ecstasis. The breakdown of the quotidian through and after modernism then becomes an urgent question for understanding art and

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literature in its capacity to further human experience, and it points to the limits of phenomenological explications of the everyday.

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