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For your CMM alignment, you would want your origin in the middle of the 4 holes. CNC machinists usually align 2 holes on one side of the plate using a dial gauge. Then they call one of those centres X=0 and Y=0. Then they translate their origin to the middle of the plate.

~~How to use a CMM — Practical Machinist~~

1. Front and end bearing journals are measured as circles, temporarily using the CMM workplane (ZX) or a measured end plane on the part. 2. Construct a 3-D axis line between the circles. 3. Level the CMM axis to this 3-D line (for example, +Y). Rotation (Planar Alignment) Steps: 1. Measure the top journal as a circle.

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~~Quality 101: CMM Part Alignment~~

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Select the "User Profile" tab on the "User Settings" page and set the information there. ?Configure your Plant:go to "Logged in as..." ? "Modules" and select the "Organization/ Plant/ Department" link. Select "Plant 1" from the drop down menu and let the information load.

~~From Beginner to Expert in 90 Minutes - comma CMMS~~

Read PDF Find Tutorials On Using Cmm With Software User Reference Manual CMM v1.0 was developed by the Software Engineering Institute (SEI) at Carnegie Mellon University in Pittsburgh, USA. How to use a CMM - Practical Machinist CMMXYZ E-Learning provides the user with an on-demand easy to use and fully interactive learning experience.

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A coordinate measuring machine (CMM) measures the surface area of three-dimensional objects. These machines are often used during the inspection phase in the manufacturing process. CMM programmers...

~~How to Become a CMM Programmer: Education and Career Roadmap~~

SEI CMMI is a process improvement approach that provides organizations with the essential elements of effective processes. CMMI can help you make decisions about your process improvement plans. This tutorial will give you a very good understanding on SEI CMMI. This tutorial has been prepared for the ...

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a CMM is to allow the x, y, z position of a point on the surface of a component to be established. The CMM consists of a machine tool like structure, with precision slideways and scales and some form of sensor to determine the point of contact. A variety of sensor technologies are in common use; touch trigger probes, contact

~~Off-Line Programming of Coordinate Measuring Machines~~

CMM Integration project was formed to sort out the problem of using multiple CMMs. CMMI product team's mission was to combine three Source Models into a

single improvement framework for the organizations pursuing enterprise-wide process improvement. These three Source Models are ? Capability Maturity Model for Software (SW-CMM) - v2.0 Draft C.

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