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1. Introduction. Ultra-precision machining, which is often referred to as Single Point Diamond Turning (SPDT), is commonly used for the manufacture of mirrors and optics where an optical grade surface finish on the order of 10 nm Rms is generally required as stated by Sreejith and Ngoi (2001). Paul et al. (1996) found that typically a limited number of materials such as aluminum, copper and ...

Tool wear mechanisms and tool life enhancement in ultra ...

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