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FOREWORD This Reference Manual was developed by a Measurement Systems Analysis MSA Work Group sanctioned by the Chrysler Group LLC Ford Motor Company and General Motors Corporation Supplier' 'Production Part Approval Process based on PPAP 4th

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Edition July 3rd,
2012 - Production
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This guide will help you assess the quality of your measurement systems, providing a basis for recognizing where improvements can be made. The result is knowledge that can be used to improve your measurement process, in turn improving repeatable product quality.

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Publication Errata
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Measurement

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Product Code: MSA-4

Pricing Measurement

data is used in nearly

every manufacturing

process. As the

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quality of the data improves, the quality of decisions improves. This guide will help you assess the quality of your measurement systems, providing a basis for recognizing where improvements can be made.

Details

The Work Group responsible for this

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Fourth Edition were
Michael Down
(General Motors
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Frederick Czubak
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Gregory Gruska
(Omnex), Steve
Stahley (Cummins,
Inc.) and David
Benham. The manual
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Manual, 3rd edition,
page 127 (4th
Edition, page 134).
There are 50 samples,
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3 appraisers and 3 trials with a 0/1 response. A “ good ” sample is denoted as a 1.

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This manual presents guidelines for assessing the quality of a measurement system. Its primary focus is systems where readings can be replicated on each part.. 4th Edition - 6/2010

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This manual is way over rated. Some of the math that is used in the manual is just plain wrong and they know it. Dr. Wheeler's books are far superior. Just because the AIAG publishes the manual it does not mean you have to use it. None of the

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guidelines for
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