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A private company from 1904, it moved to Dagenham in 1910. In 1947 it had a plant in Monk Bretton, near Barnsley; by the 1960s, with a staff of 250, they were specialising in the design and construction of petroleum, chemical and refinery plants (including BP's refinery at Llandarcy), with their head office at Harold Hill near Romford.

Petroleum refiners must face billion-dollar investments in equipment in order to meet ever-changing environmental requirements. Because the design and construction of new processing units entail several years' lead time, refiners are reluctant to commit these dollars for equipment that may no longer meet certain conditions when the units come on stream. Written by experts with both academic and professional experience in refinery operation, design, and evaluation, *Petroleum Refining Technology and Economics, Fifth Edition* is an essential textbook for students and a vital resource for engineers. This latest edition of a bestselling text provides updated data and addresses changes in refinery feedstock, product distribution, and processing requirements resulting from federal and state legislation. Providing a detailed overview of today's integrated fuels refinery, the book discusses each major refining process as they relate to topics such as feedstock preparation, operating costs, catalysts, yields, finished product properties, and economics. It also contains end-of-chapter problems and an ongoing case study.

\* Offers detailed description of process chemistry and thermodynamics and product by-product specifications of plants \* Contributors are

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drawn from the largest petroleum producers in the world, including Chevron, Mobil, Shell, Exxon, UOP, and Texaco \* Covers the very latest technologies in the field of petroleum refining processes \* Completely updated 3rd Edition features 50% all new material

Includes topics not found together in books on petroleum processing: economics, automation, process modeling, online optimization, safety, environmental protection Combines overviews of petroleum composition, refinery processes, process automation, and environmental protection with comprehensive chapters on recent advances in hydroprocessing, FCC, lubricants, hydrogen management Gives diverse perspectives, both geographic and topical, because contributors include experts from eight different countries in North America, Europe and Asia, representing oil companies, universities, catalyst vendors, process licensors, consultants and engineering contractors

Clearly divided into three main sections, this practical book familiarizes readers with the area of planning in petroleum refining and petrochemical industry, while introducing several planning and modeling strategies encompassing single site refinery plants, multiple refinery networks, petrochemical networks, and refinery and petrochemical planning systems. It equally provides an insight into possible research directions and recommendations for the area of refinery and petrochemical planning. Furthermore, several appendices are included to explain the general background necessary, including stochastic programming, chance constraint programming, and robust optimization. For engineers and managers working in the petroleum industry as well as academic researchers in production, logistics, and supply chain management.

For four decades, Petroleum Refining has guided thousands of readers toward a reliable understanding of the field, and through the years has become the standard text in many schools and universities around the world offering petroleum refining classes, for self-study, training, and as a reference for industry professionals. The sixth edition of this perennial bestseller continues in the tradition set by Jim Gary as the most modern and authoritative guide in the field. Updated and expanded to reflect new technologies, methods, and topics, the book includes new discussion on the business and economics of refining, cost estimation and complexity, crude origins and properties, fuel specifications, and updates on technology, process units, and catalysts. The first half of the book is written for a general audience to introduce the primary economic and market characteristics of the industry and to describe the inputs and outputs of refining. Most of this material is new to this edition and can be read independently or in parallel with the rest of the text. In the second half of the book, a technical review of the main process units of a refinery is provided, beginning with distillation

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and covering each of the primary conversion and treatment processes. Much of this material was reorganized, updated, and rewritten with greater emphasis on reaction chemistry and the role of catalysis in applications. Petroleum Refining: Technology, Economics, and Markets is a book written for users, the practitioners of refining, and all those who want to learn more about the field.

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